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Engine Number Position



Maintenance Precautions

- Use only the spare parts, fittings, lubricating oil and other auxiliary materials produced, recognized or recommended by China Jialing Industrial Co., Ltd. (Group). Using spare parts not conforming to the "Jialing" specifications or requirements may cause damage to the motorcycle.
- 2. Whenever reassembling after being disassembled, replace new washers, sealing members, etc.
- 3. While fastening bolts or nuts, proceed in diagonal crossing sequence to gradually screw down to the required torque for 2 to 3 tries.
- 4. After being disassembled, the parts and components should be cleaned before being inspected and measured.

To clean the spare parts, use only the cleaning fluid that is incombustible or has high ignition point.

Before reassembling, apply the specified lubricating oil to the sliding surface of the parts and components.

After reassembling, check whether all the spare parts are mounted properly by means of turning, moving and operating them.

- 5. To disassemble and assemble a motorcycle, special service tools (SST) and general-purpose tools must be used in accordance with relevant regulations.
- 6. The specified or equivalent lubricating grease (oil) must be applied to or refilled into the specified locations.
- 7. When 2 or more persons are carrying out the operation, they shall work with each other and pay attention to safety.

















- 8. Before operating, always remove the negative (-) end of the battery first and take care to prevent the wrench or the like from touching the frame. After operating, reconfirm all the connections, fixings and junctions. If the battery is already removed, connect the positive (+) end first.
- 9. In case the fuse is blown, check for the causes and, after being repaired, replace corresponding fuse as per the specified capacity.

- 10. The caps must be securely put on the terminals after the operation is complete.
- 11. While disassembling a connector joints with lock, release the lock before proceeding with operation.

While disassembling a connector joints, hold the connector body without pulling the wire harness.

Before connecting the connector, the terminals shall be free from breaking or bending. Make sure the terminals are not too long or are falling off. The connector shall be fully inserted in place.

For a connector with lock, confirm whether the lock is completely fixed.

Make sure the harness is not falling off

Make sure the plastic jacket of the connector is securely covering the connector without scaling off.

12. Before connecting a connector, make sure the sleeve is not broken and the opening of the intermediate terminal is not too large.

The joint shall be fully inserted in place.

Make sure the plastic jacket is housing the terminal completely. The opening of the plastic jacket shall not face up.

- 13. The harness fixing strap shall firmly button the specified position on the frame.
- 14. The clamp shall reliably bite the wire harness.

In case of a welded clamp, it shall not bite the wire harness towards the weld mark.

The wire harness shall be clamped at the position without contacting a rotating part or a removing element.



The wire harness shall be clamped at the position without contacting a part that generates high temperature.

The wire harness shall be clamped at the position without contacting the edge or sharp corners of the vehicle body.

The wire harness shall be incapable of passing through the position contacting a bolt, a screw head or any front part.

The wire harness shall not be slackened or be forcibly pulled.

If the wire harness has to contact the edge or sharp corner parts, the contacting part shall be protected with hose or adhesive tape.

In case of a wire harness with garland, it shall be reliably harnessed.

Do not damage the garnish of the wire harness. Once the wire harness is damaged, repair it by coiling with plastic adhesive tape.

While mounting parts and components, do not press the wire harness.



Do not mount wire harness with it twisted.

15. When wiring, note when turning it leftwards or rightwards to the limit position, the wire harness shall not be tightened up or slackened, and make sure there is no significant bending, pressing, intervening of marginal parts.

- 16. While using the test table, operate according to the maintenance manual after understanding the explanations in the instruction manual.
- 17. Do not drop or throw the parts and components.

- 18. In case of rust on the terminals, carry out connection operation after disposing it with abrasive paper, etc.
- 19. Do not forcibly twist or forcefully bend the cable. Because a deformed or damaged cable is the cause of bad operation and damage.



Technical Data of Main Performance

	Item	Data
Dimension & Weight	Length Width Height Wheelbase Min. ground clearance Complete vehicle weight	2,210mm 860mm 1,330mm 1,470mm 200mm Non-loaded weight: 195kg, Curb weight: 210kg, Fully loaded weight: 390kg
Vehicle body	Frame type Rake angle Front suspension device Rear suspension device Front Tire size Rear Tire size Front wheel pressure Rear wheel pressure Front brake Rear brake Fuel tank volume Fuel grade	Cradle type 28.5° Sleeve type, spring & hydraulic composite damping Rocker arm type, adjustable spring & hydraulic composite central damping 100/90-19 57S 130/80-17 65S Normally loaded: 300 kPa, Fully loaded: 350 kPa Normally loaded: 360 kPa, Fully loaded: 450 kPa Single disc type Diameter Φ300mm Single disc type Diameter Φ240mm 19L 93#
Engine	Mode Cylinder bore × Stroke Cylinder displacement Compression ratio Max. power Max. torque Valve clearance (cold) Valve driving gear Air filter Cooling method Cooling water charging volume Crankshaft balance system Lubrication method Fuel pump type Engine oil grade Engine oil grade Engine oil charge volume Engine oil filter element Electric motor starting Idle speed Net weight of engine	Single-cylinder water-cooling 4-valve top-mounted camshaft type 4-stroke engine 94mm \times 85mm 589.9cc 9.7:1 28.5kw/6000rpm 50N.m/4500rpm IN: 0.09-0.14, EX: 0.17-0.22 Chain drive Oilpaper filter Water-cooling 1.2L Balance shaft Pressure / Splash Secondary cycloid 10W/40 (SG Grade) 2.3L Oilpaper filter Engine starting 1500±150r/min 49kg

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	Item	Data
	Clutch	Wet clutch, coil clutch, paper friction wafer
	Clutch operating system	Manual mechanical
	Variable speed gear	5-speed constant mesh
	Primary reduction ratio	2.345
	Transmission gear ratio	I 2.571
Duisius		II 1.647
Driving		III 1.200
system		IV 0.957
		V 0.800
	Final reduction ratio	3.000
	Gear shifting mode	Left foot operated to and back type
	Gear similing mode	Sequence: I-N-II-III-IV-V
	Electric generator	330w/5000rpm, permanent magnet AC magneto
	Accumulator capacity	12V 14A.h
	Power supply system	DC power supply, and the electric generator is only
		used to recharge the accumulator
	Fusible cutout	30A
	Spark plug	Chinese model NHSP B8RC, Japanese model NGK CR8E
	Spark plug gap	0.7-0.8mm
Electrical	Ignition coil type	Open magnetic circuit
system	Fuel supply mode	Electronically injection, ECU control
	Ignition mode	EMS
	Ignition advance angle	EMS
	Ignition timing	EMS
	Front lamp	2×12V35W/35W
	Turn lamp	Front: 12V21W Rear: 12V21W
	Stop / Rear-position lamp	12V21W/5W

Standard Torque Values

Item	Quantity	Thread diameter (mm)	Torque value (N.m)	Thread locker
Cylinder head connecting bolt	12	6	10~14	
Cylinder bolt	4	10	48~52	
Valve adjusting screw nut	4	5	7~11	
Timing driven sprocket bolt	2	6	10~14	
Rocker-arm shaft cover	2	14	24~28	
Magneto flywheel fastening nut	1	18	171~189	LOCTITE 243
Clutch fastening nut	1	18	114~126	LOCTITE 243
Primary driving gear fastening nut	1	18	143~157	LOCTITE 243
Oil drain plug	1	14	28~32	
Crankshaft, main-shaft bearing baffle screw	5	6	8~12	LOCTITE 648
Screw M5*12 (GB/T818-2000)	3	5	6~9	LOCTITE 648
Gearshift drum plate connecting bolt	1	6	10~14	
Gearshift shaft set bolt	1	8	23~27	
Stud	7	6	8~12	LOCTITE 648
Stud	1	8	10~14	
Exhaust valve stud bolt	2	8	10~14	LOCTITE 243
Freewheel and flywheel connecting screw	6	8	23~27	LOCTITE 243
Stator connecting bolt	3	6	10~14	LOCTITE 648
Stator leads pressure plate bolt	2	6	10~14	LOCTITE 648
Spark Plug	1	10	14~18	
Driving primary driving gear fastening nut	3	6	10~14	LOCTITE 648
Liquid tube set bolt	1	8	10~14	
Water temperature sensor	1	12	27~33	
Tensioner plate fastening bolt	1	8	23~27	

Vehicle body

Item	Quantity	Thread diameter (mm)	Torque value (N.m)	Thread locker
Front wheel spindle	1	16	50~60	
Front vibration damper plate	4	6	8~12	
Real wheel spindle nut	1	18	80~100	
Rear fork shaft nut	7	14	60~70	
Engine hanging bolt	5	10	39~49	
	8	8	25~35	
Steering handle set bolt	4	8	20~30	
Front fork vertical pipe cap nut	1	22	60~70	
Upper / lower connection plate set bolt	6	8	25~35	
Rear sprocket bolt	6	8	20~30	LOCTITE 243
Brake disc fastening nut	18	8	20~30	LOCTITE 243
Banister fastening nut	4	8	18~25	
Damping rocker arm bolt and nut	3	10	34~44	LOCTITE 243
Speed signal panel screw	3	4	0.5~1	LOCTITE 243
Front brake caliper screw	2	10	34~44	LOCTITE 243
-	4	8	18~25	LOCTITE 243

In addition to the torque values of the important parts as listed above, the torque values for other standard fasteners are as follow:

Name and dimensions	Torque value (N.m)
5mm bolt & nut	4.5 ~6
6mm bolt & nut	8 ~12
8mm bolt & nut	18 ~25
10mm bolt & nut	30 ~40
12mm bolt & nut	50 ~60
5mm Screw	3.5 ~5
6mm Screw	7 ~11
6mm spool bolt & nut	10 ~14
8mm spool bolt & nut	20 ~30
10mm spool bolt & nut	30 ~40

Bar Tool

Special Service Tools (SST) Tool Name	Number	Diagram	Reference sections
Counter shaft oil seal guide	F02F000001		10
Rotor fastening tool	F02F000002		9
Sprocket fastening tool	F02F000003	a second	
Variable-speed shaft oil seal guide	F02F000004	\bigcirc	8、10
Piston sliding scale base	F02F000007		7
Oil shield press-in buck	F02F000008		7
Rocker-arm shaft locating tool	F02F000009	A	7
Fastening tool	F02F000010	and a second	2、8
Crankshaft oil seal press-in buck	F02F000012		8
Clutch control rod oil seal guide	F02F000013		8
Valve clearance adjusting tool	F02F000015	0	3、7
Clutch push rod assembler	F02F000026		2, 8
Clutch push rod extractor	F02F000027		2、8
Tensioner locking key	F02F000028		3、7、9

(Continued) Special Service Tools (SST)

(Continued) Special Service To			
Rotor extractor F02F000029		DH	9
Valve dismantling tool		てプ	7
Gearshift drum oil seal guide	F02CF000001		10
Spoke nut fastening tool	X02F000001		3
Special socket for adjusting nut	X02F000002		12
Rear damper adjusting wrench	X02F000003		13
Special socket for thermoswitch	X02F000004		5
Bumper oil seal buck	X02F000005-1		13
Rocker arm oil seal buck I	X02F000005-2		13
Rocker arm oil seal buck II	X02F000005-3)	13
Riveting gun		N	
Anchor ear pliers			

General-purpose Tools (Reference)

Tool Name	BRIEF DESCRIPTION	Reference sections
T-type wrench 8#	Ultra thin	
T-type wrench 9#		
T-type wrench 10#		
T-type wrench 12#		
T-type wrench 13#		
T-type wrench 14#		
T-type wrench 15#		
Hexagonal socket 8	1/4" joint, overall length 23mm	
Hexagonal socket 10	1/4" joint, overall length 23mm	
Hexagonal socket 13	1/4" joint, overall length 23mm	
Stud bolt socket M6	1/2" joint, overall length 55mm	
Stud bolt socket M8	1/2" joint, overall length 55mm	
Hexagonal socket 8	1/2" joint, overall length 38mm	
Hexagonal socket 8	1/2" joint, overall length 38mm, ultra thin	
Hexagonal socket 9	1/2" joint, overall length 38mm	
Hexagonal socket 10	1/2" joint, overall length 38mm	
Hexagonal socket 10	1/2" joint, overall length 125mm, connecting rod type	
	Ultra thin	
Hexagonal socket 11	1/2" joint, overall length 38mm	
Hexagonal socket 12	1/2" joint, overall length 38mm	
Hexagonal socket 13	1/2" joint, overall length 38mm	
Hexagonal socket 14	1/2" joint, overall length 38mm	
Hexagonal socket 14	1/2" joint, overall length 78mm, ultra thin	
Hexagonal socket 15	1/2" joint, overall length 38mm	
Hexagonal socket 16	1/2" joint, overall length 38mm	
Hexagonal socket 17	1/2" joint, overall length 38mm	
Hexagonal socket 18	1/2" joint, overall length 38mm	
Hexagonal socket 19	1/2" joint, overall length 38mm	
Hexagonal socket 21	1/2" joint, overall length 38mm	
Hexagonal socket 24	1/2" joint, overall length 45mm	
Hexagonal socket 27	1/2" joint, overall length 50mm	
Hexagonal socket 27	1/2" joint, overall length 78mm, ultra thin, Ex.	
Llava sanal as skat 20	diameter ≤φ37	
Hexagonal socket 29	1/2" joint, overall length 50mm	
Spark plug socket 16	1/2" joint, φ22.5×64mm	
Connecting rod	Joint, 12.7mm×12.7mm, length 100mm	
Connecting rod	Joint, 12.7mm×12.7mm, length 75mm Joint, 12.7mm, length 260mm	
L-type wrench		
Hooke's universal joint	Joint, 12.7mm × 12.7mm Joint, 6.3mm × 6.3mm	
Hooke's universal joint	12.7mm turn to 6.3mm	
Steering joint ratchet wrench 6.3	6.3mm joint	

(Continued) General-purpose Tools (Reference)

Ratchet wrench 12.712.7mm jointBall point Allen wrenchStandard length, metric system, 1.5, 2, 2.5, 3, 4, 5, 6, 8 and 10mm, 9-Pc, 1 setBall point Allen wrenchShortened length, metric system, 1.5, 2, 2.5, 3, 4, 5, 6, 8 and 10mm, 9-Pc, 1 setStraight nose retainer pliers for hollow use7"Monkey wrench6"Needle nose pliers looper hammer6"Percussive screwdriver set Coper hammer6"Clearance gauge Small flashlightMeasurement range 6-10 N.mTorque wrench 7# Combination wrench 10# Combination wrench 11# Combination wrench 12# Combination wrench 15# Combination wrench 16# Stotted screwdriver8×200mm, with magnetic head at opening Stotted screwdriver S×75mm, with magnetic head at opening Stotted screwdriver S×100mm, with magnetic head at openi	(Continued) General-purpose 10	bols (Reference)	
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Maintenance tool wagon 411×572×720 (excl. wheel height)			
	Maintenance tool wagon	411×572×720 (excl. wheel height)	

Maintenance Period Table

	Maintenance times			(Odometer	km (Remark	2)
		Period	2000	4,000	8,000	12,000	Remarks
Mair	ntenance Items		k m	km	km	km	Remains
*	Fuel system passage			I		I	
**	Fuel precision filter		Replace	for every	15000km	driving	
*	Throttle operating system			I	I	I	
*	Throttle valve body		-	I	I	I	
	Air filter element	Remark 1	С	С	R	Replace eve	ry 8,000km driving
	Oil catcher		С	С	С	Clean for eve	ery 5,000km driving
	Spark Plug		I		I	Replace eve	ry 15000km driving
							200km and 2000km
	Engine lubricant oil		respectiv	vely, and t	then chang	ge it every 30	00km driving
	Oil filter		R		Replace	every 12,000	km driving
*	Tensioner	Remark 3	I		I	I	
	both intake and exhaust	Remark 3			Check	every 8,000kr	m driving
	Clutch				I	I	
*	Driving chain		Proceed	with I and	d L for eve	ry 500km driv	/ing
**	Front and rear brake system		Ι	I	I	I	
**	Brake Pad				I	I	
**	Brake fluid		Change	every 2 y	ears		
*	Front and rear brake lamp switch		Ι	I	I	I	
*	Accumulator	Monthly	I	l		I	
*	Suspension system		I	I	I		
*	Nut and bolt fastening		I	I	I	I	
**	Wheel & tire		I	I	I	I	
**	Steering column bearing		I		I	I	
**	Steering backstay cable	Inspect eve	ry 5000kn	n driving a	and replac	e every 1000	0km driving

Maintenance shall be carried out to the motorcycle in a specified period. The meanings of various symbols in the list are as follows:

- Carry out inspection, cleaning, adjustment, lubrication or replacement. C: Cleaning. R: Replacement. A: Adjustment. L: Lubrication.
 - * This item is subject to maintenance by persons from Jialing Service Station. If the user has special service tools, maintenance accessories or maintenance ability, it can repair it by itself.
 - ** To ensure safety, this item is only subject to maintenance by persons from Jialing Service Station.

Remarks:

I:

- ① While driving in a dusty area, it shall be cleaned more often.
- 2 When the odometer reads more than the given maximum value, its maintenance period shall still repeat as per the mile interval as stipulated in the table.
- ③ To ensure safety, the adjustment of timing chain and valve clearance shall only be carried out by persons from Jialing Service Station.





Vehicle speed sensor leads







Throttle position sensor patch plug



Symbol Descriptions

Meanings of various symbols in this manual:



avoid serious damages or personal injuries.

	Each time reassembled after being removed and disassembled, it must be replaced with a new one.
STOOL	Use special service tools (SST)
OP TOOL	Use general-purpose tools.
O 50	Tightening torque of 50 N.m.
	Use suggested engine oil.
	Use the mixtures of engine oil and molybdenum disulfide (mixing ratio of 1:1).
LOCK	Use thread locker.
S. CON	Use sealant.
-	Use lithium base grease.