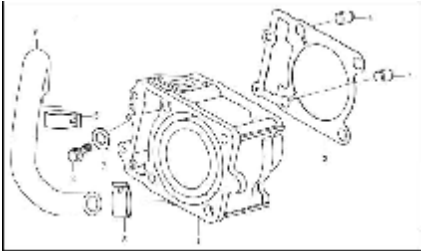
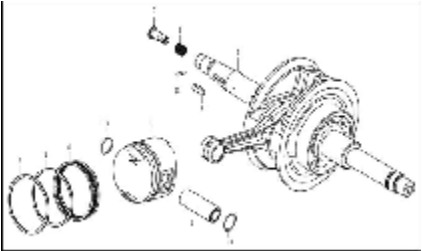
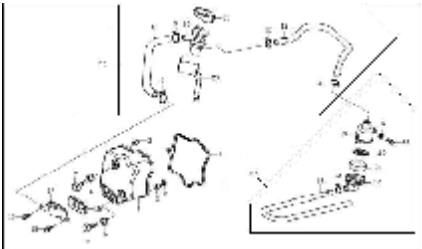
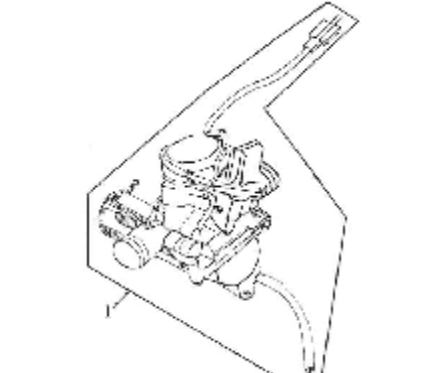
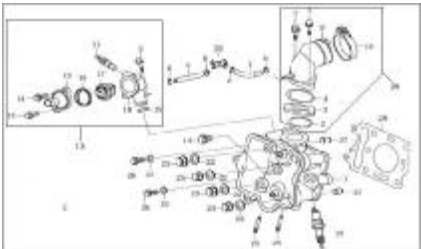
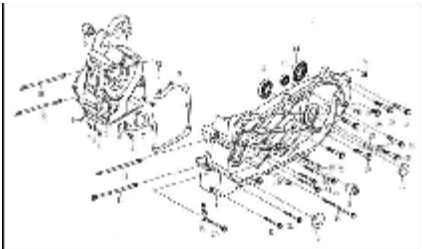


ABOUT THIS PARTS LIST

- I** THIS PARTS LIST IS COMPILED FOR ALL SERVICE PARTS FOR MODEL **GTR 150C.C. SERIES.**
- I** ANY DIFFERENCE BETWEEN COLOR CHART AND MOTORCYCLE WILL BE REVISED ACCORDING TO MOTORCYCLE.
- I** WHEN MODIFICATION OR ADDITIONS TO THIS PARTS LIST ARE MADE A REVISED EDITION WILL BE ISSUED AT AN APPROPRIATE TIME.

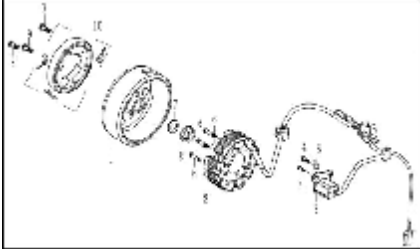
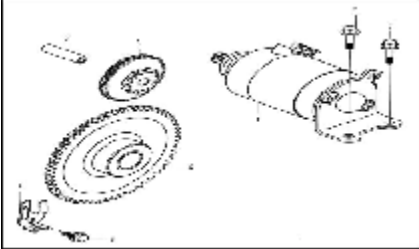
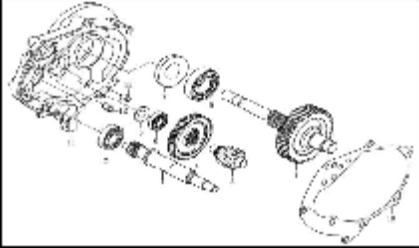
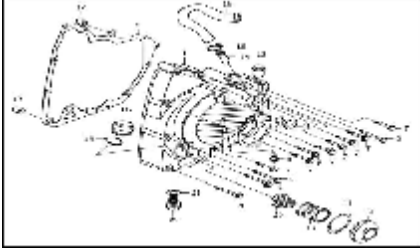
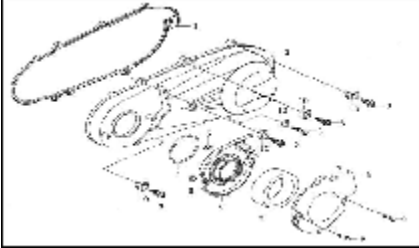
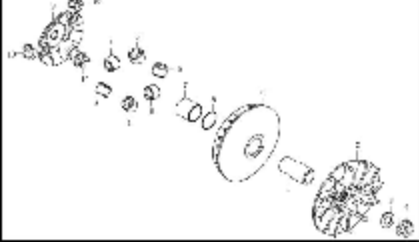
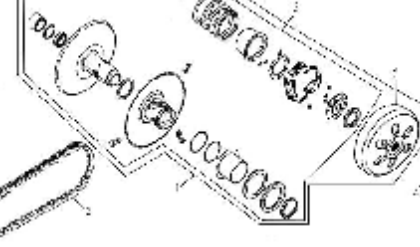
CONTENTS-ENGINE GROUP

GTR-150C.C.

E1	CYLINDER	E2	PISTON / CRANK SHAFT	E3	WATER PUMP
					
E4	OIL PUMP	E5	CYLINDER HEAD COVER	E6	CARBURETOR
					
E7	CYLINDER HEAD	E8	CRANK CASE	E9	CAMSHAFT
					

CONTENTS-ENGINE GROUP

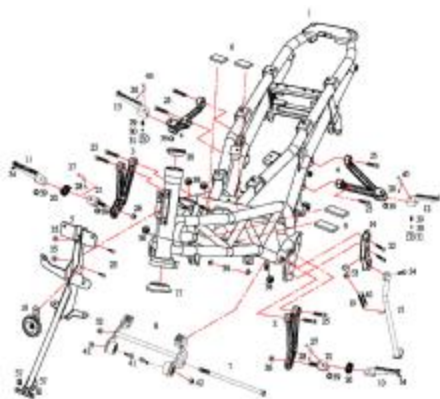
GTR-150C.C.

E10	CAM CHAIN / TENSIONER	E11	GENERATOR	E12	STARTING MOTOR
					
E13	GEARBOX	E14	R. CRANK CASE COVER	E15	L. SIDE COVER
					
E16	DRIVE FACE	E17	DRIVEN PULLEY	E18	RADIATOR COMP.
					

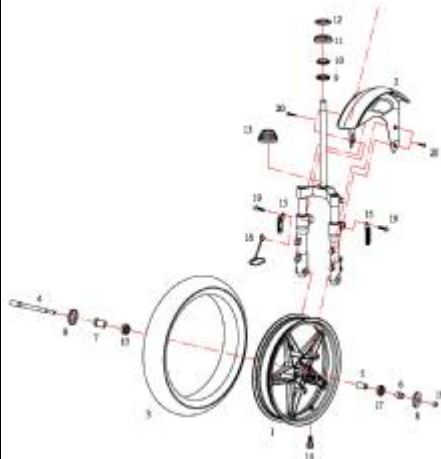
CONTENTS-FRAME GROUP

DEER 152

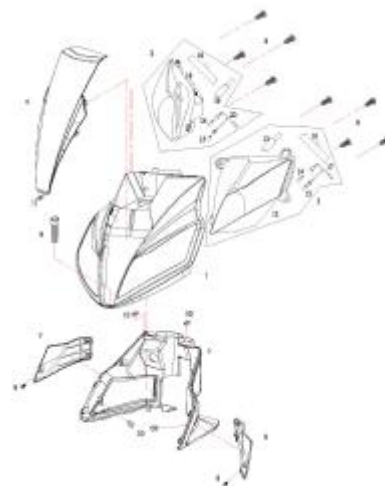
F1 FRAME ASSY



F2 FRONT WHEEL



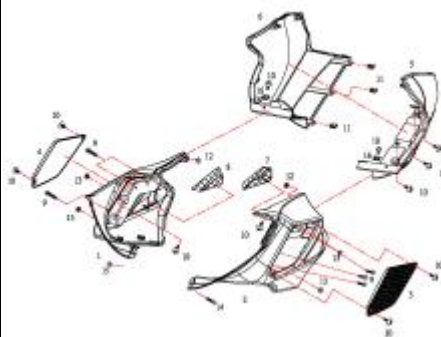
F3 LEG SHIELD,1



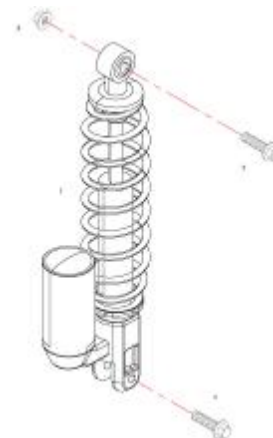
F4 REAR WHEEL/ REAR FENDER



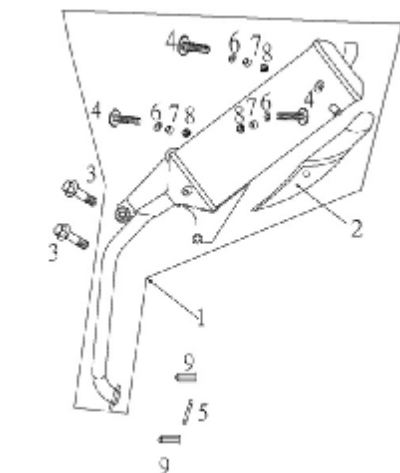
F5 LEG SHIELD



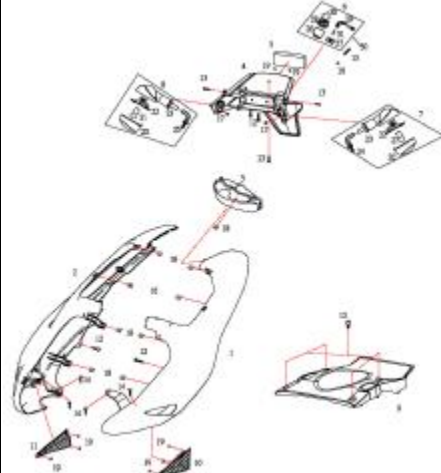
F6 REAR SHOCK ABSORBER



F7 MUFFLER



F8 SIDE COVER & TAIL LIGHT



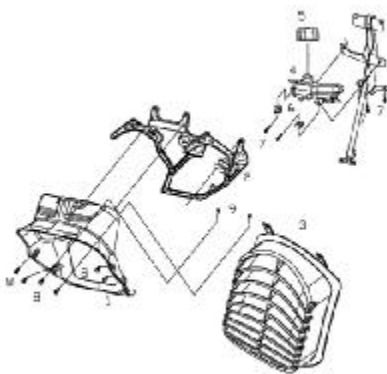
F9 FUEL TANK



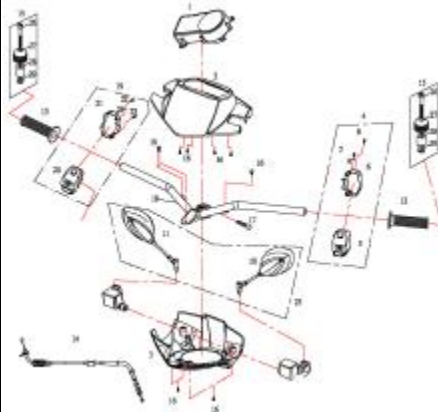
CONTENTS-FRAME GROUP

DEER 152

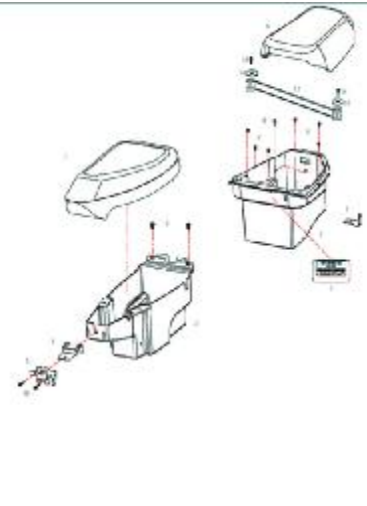
F10 COOLING & RESERVE TANK



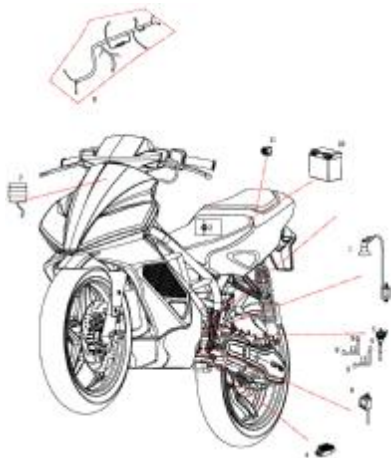
F11 HANDLE CABLE & COVER



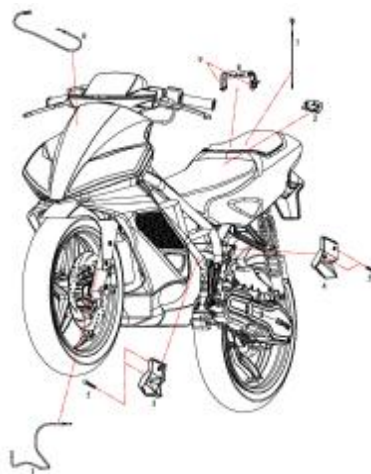
F12 SEAT



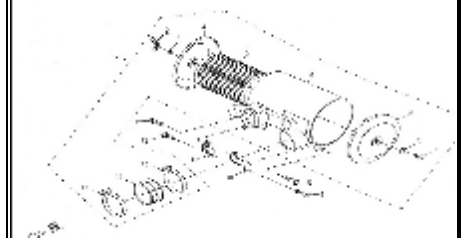
F13 ELECTRICAL,1



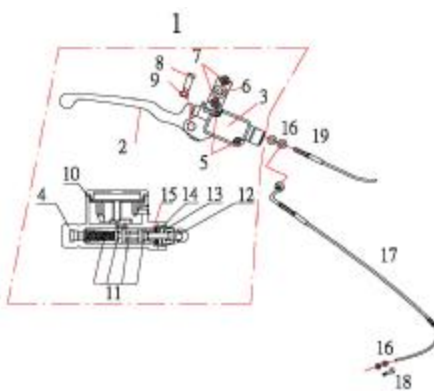
F14 SEAT CATCH COMP



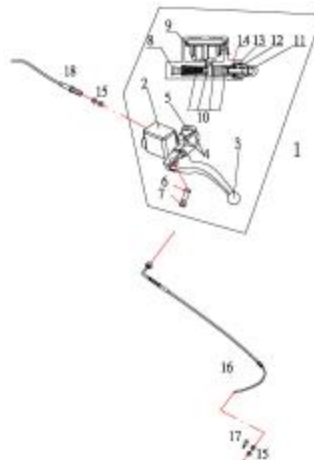
F15 INTAKE



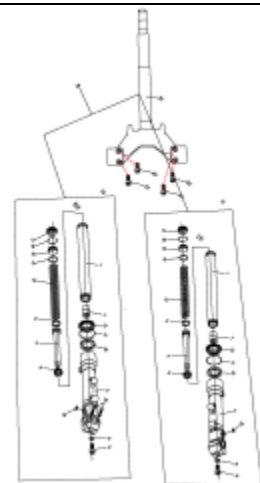
F16 FRONT MASTER CYLINDER



F17 REAR MASTER CYLINDER



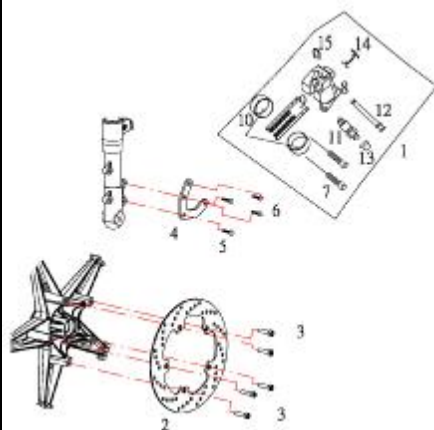
F18 FRONT FORK



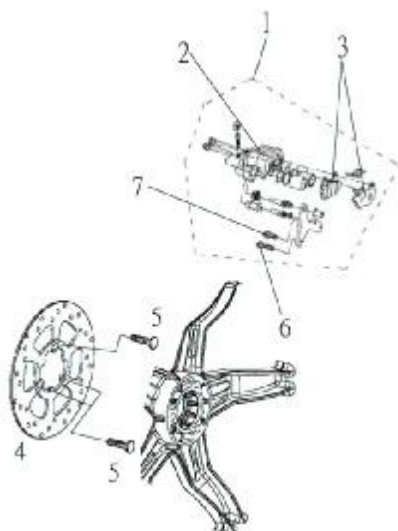
CONTENTS-FRAME GROUP

DEER 152

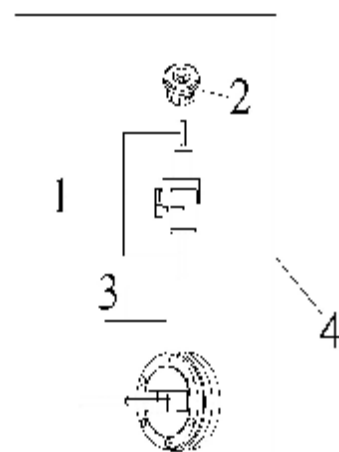
F19 FRONT BRAKE CALIPER



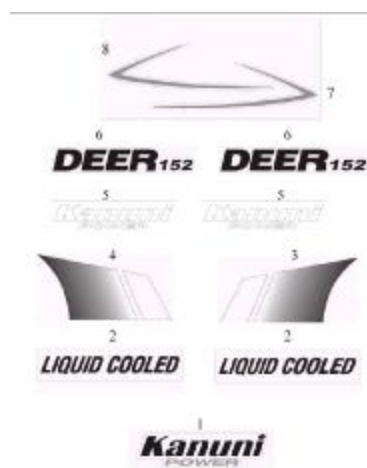
F20 REAR BRAKE CALIPER



F21 SWITCH ASSY.



F22 STICKERS



**ENGINE
PARTS LIST**

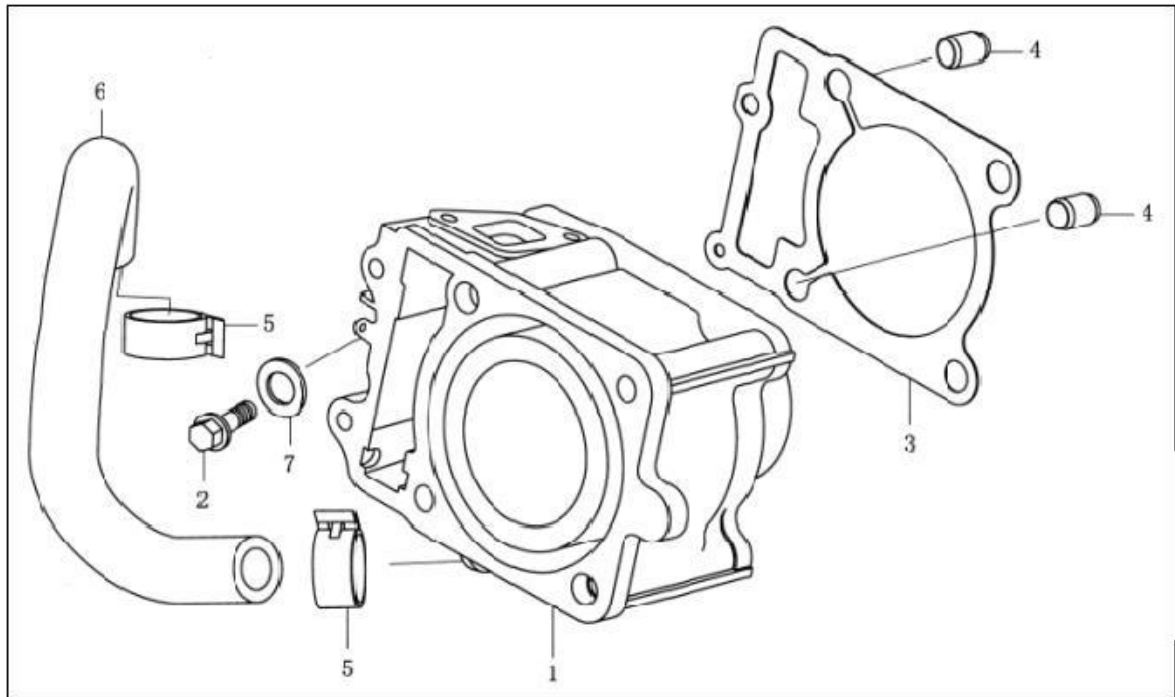
CPI

81J-00320-00-00

E1

CYLINDER

GTR-150



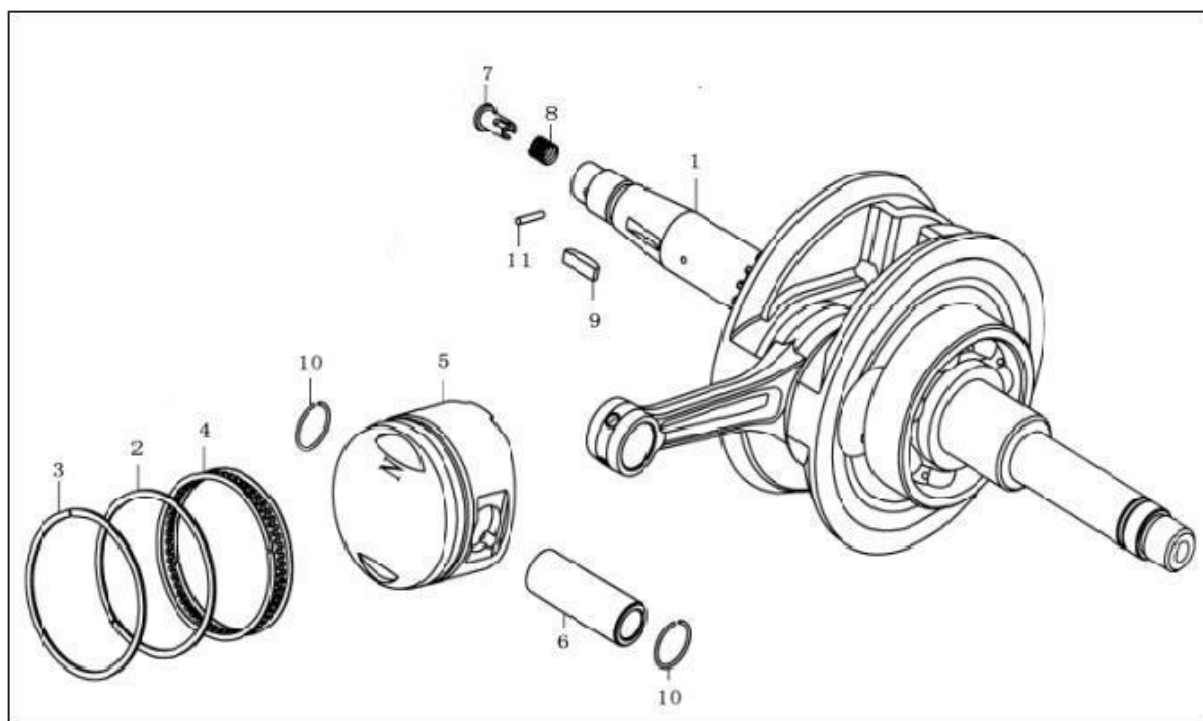
E1**CYLINDER**

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-02400-00-00	F. CYLINDER	1	
2	S-6000-06025-03	FLANGE BOLT 6X25	1	
3	81J-08216-00-00	CYLINDER GASKET	1	
4	S-4301-10140-00	DOWEL PIN 10X14	2	
5	A-4204-08200-00	CLAMP B20	2	
6	81J-06514-00-00	WATER INLET HOSE	1	
7	S-4101-06123-27	WASHER 6X12X1 Cr	1	

E2

**PISTON
CRANK SHAFT**

GTR-150



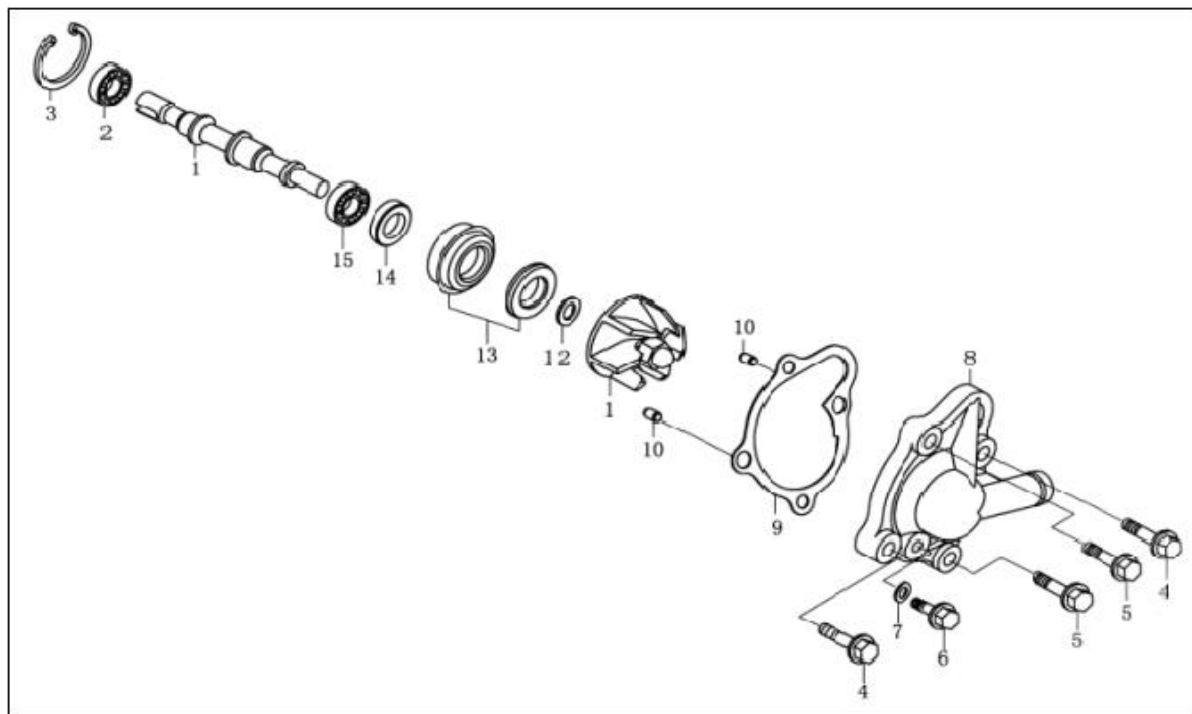
E2***PISTON / CRANK SHAFT***

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-04100-00-00	CRANK SHAFT COMP.	1	
2	81J-02622-00-00	PISTON 2 nd RING	1	
3	81J-02621-00-00	PISTON TOP RING	1	
4	81J-02623-00-00	PISTON OIL RING SET	1	
5	81J-02611-00-00	PISTON	1	
6	81J-02631-00-00	PISTON PIN	1	
7	81J-04188-00-00	OIL PASSAGE JOINT	1	
8	81J-04189-00-00	SPRING JOINT	1	
9	81J-04151-00-00	WOODRUFF KEY 23X4	1	
10	S-4601-10150-00	PISTON PIN CLIP 15MM	2	
11	S-4302-02115-00	DOWEL PIN 2X11.5	1	

E3

WATER PUMP

GTR-150



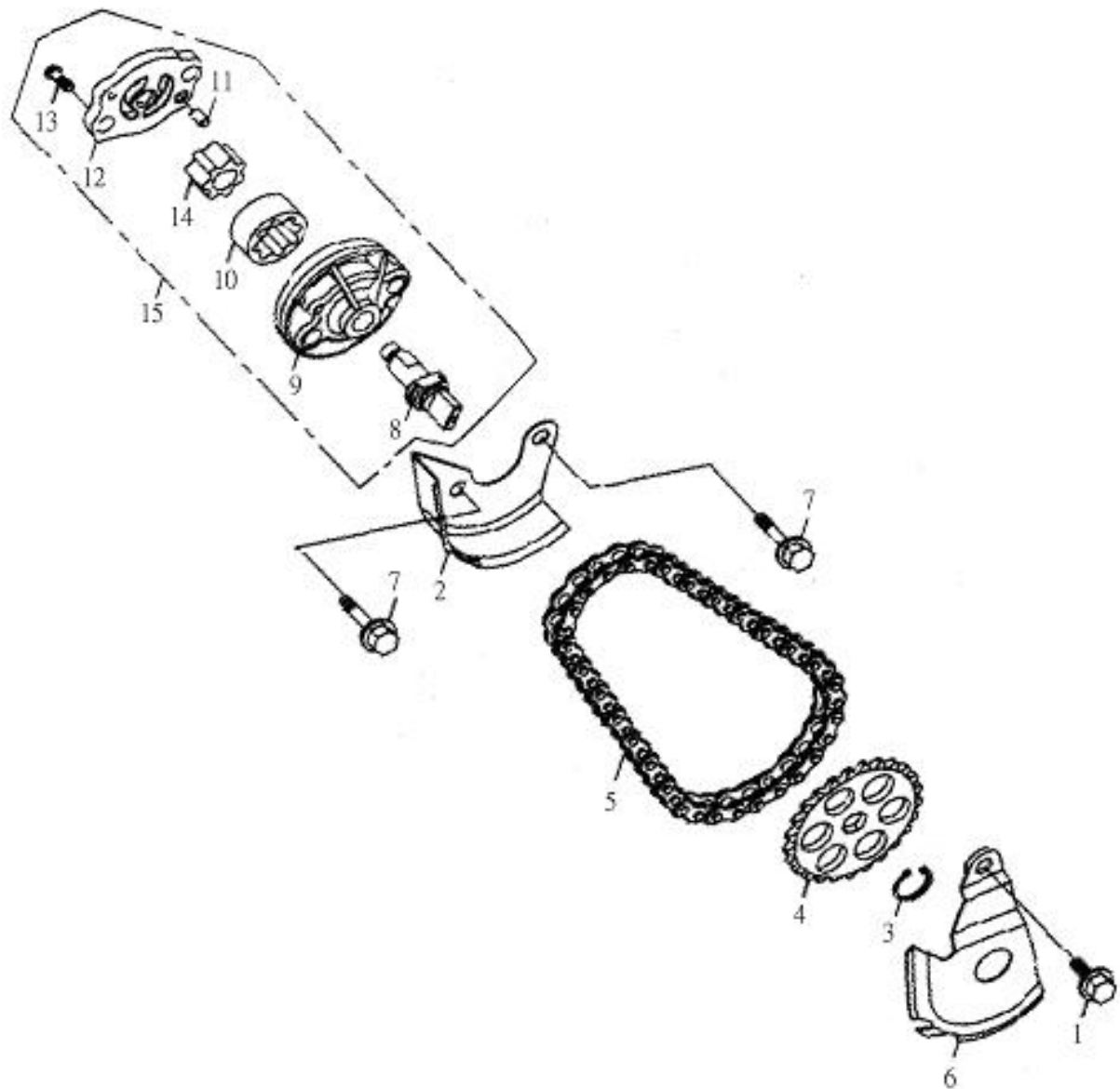
E3**WATER PUMP**

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-06112-00-00	IMPELLER SHAFT	1	
2	S-6120-06000-10	BALL BEARING 6000/P6	1	
3	S-4511-10260-00	CIRCLIP 26	1	
4	S-6000-06032-03	FLANGE BOLT 6X32	2	
5	S-6000-06022-03	FLANGE BOLT 6X22	2	
6	S-6000-06010-03	FLANGE BOLT 6X10	1	
7	S-4101-06123-23	WASHER 6X12X1 Cr	1	
8	81J-01461-00-00	HOUSING COVER	1	
9	81J-01463-00-00	HOUSING COVER GASKET	1	
10	S-4301-08140-00	DOWEL PIN 8X14	2	
11	81J-06111-00-00	IMPELLER	1	
12	S-4101-08133-23	WASHER 7.5X13X1.2	1	
13	81J-06133-00-00	WATER SEAL COMP.	1	
14	S-1201-12020-50	OIL SEAL 12X20X5	1	
15	S-6120-06901-10	BALL BEARING 6901/P6	1	

E4

OIL PUMP

GTR-150



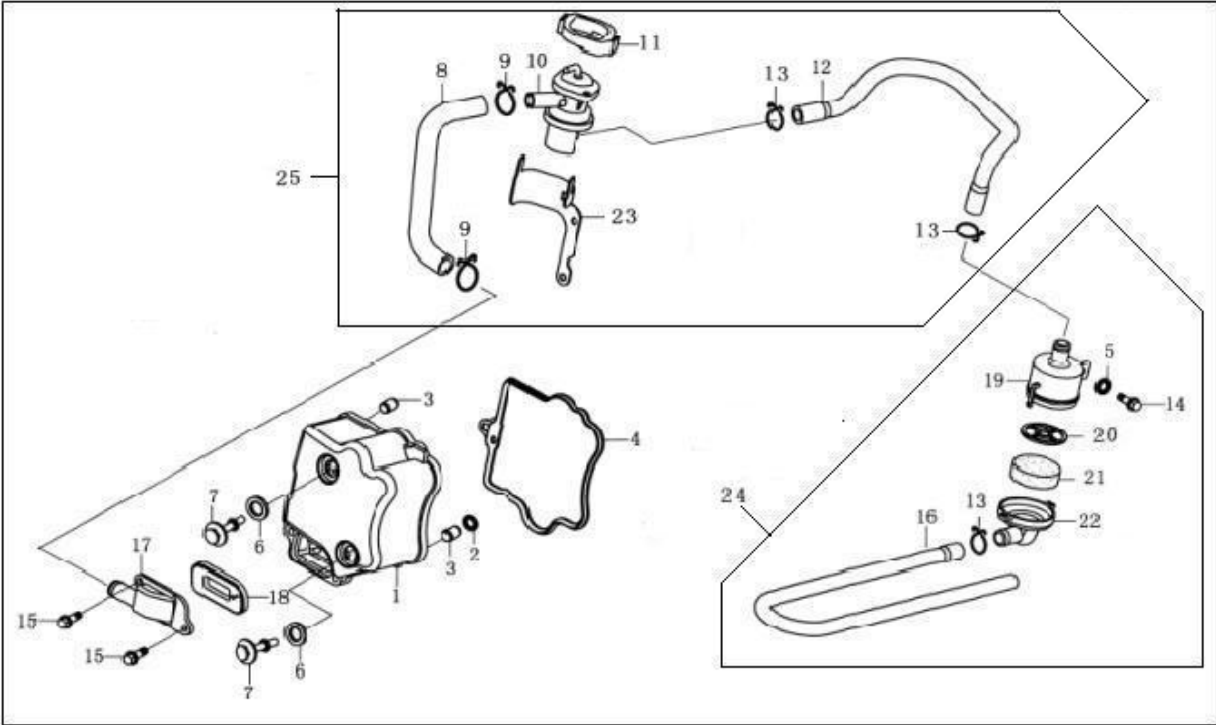
E4***OIL PUMP***

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	S-2500-06012-03	FLANGE BOLT 6×12	1	
2	81J-05223-00-00	OIL SEPARATOR B	1	
3	S-4511-10010-00	CIRCLIP 10	1	
4	81J-05211-00-00	OIL PUMP SPROCKET	1	
5	81J-05215-00-00	OIL PUMP CHAIN	1	
6	81J-05213-00-00	OIL SEPARATOR A	1	
7	S-6000-06028-03	FLANGE BOLT 6×28	2	
8	81J-05124-00-00	OIL PUMP SHAFT	1	
9	81J-05111-00-00	OIL PUMP BODY	1	
10	81J-05122-00-00	OIL PUMP OUTER ROTOR	1	
11	S-4301-04065-00	DOWEL PIN 4X6.5	1	
12	81J-05113-00-00	OIL PUMP COVER PLATE	1	
13	S-3510-03012-03	PAN HEAD SCREW 3×12	1	
14	81J-05121-00-00	OIL PUMP INNER ROTOR	1	
15	81J-05100-00-00	OIL PUMP ASSY.	1	

E5

CYLINDER HEAD COVER

GTR-150



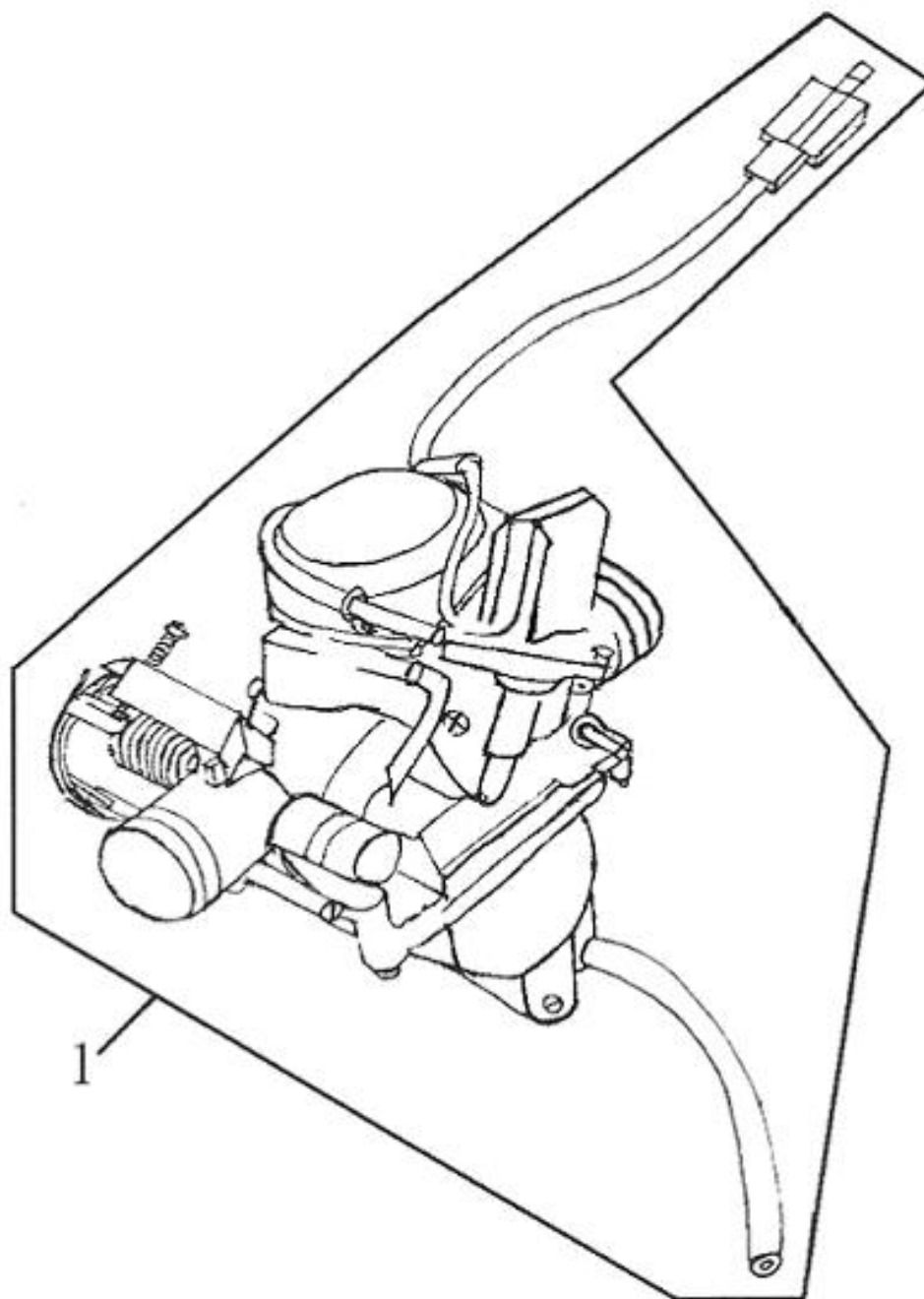
E5**CYLINDER HEAD COVER**

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-02310-00-00	F. CYLINDER HEND COVER COMP.	1	
2	81J-02344-00-00	SECONDARY AIR INLET GASKET	1	
3	S-4301-08140-00	DOWEL PIN 8X14	2	
4	81J-02311-00-00	HEAD COVER GASKET	1	
5	S-4101-06123-27	WASHER 6X12X1 Cr	1	
6	81J-02345-00-00	GASKET COMP.	2	
7	81J-02346-00-00	CYLN. HEAD COVER BOLT	2	
8	81J-02316-00-00	SPRING TONGUE VALVE INLET PIPE	1	
9	A-4204-08180-00	CLAMP A18	2	
10	81J-02380-00-00	CONTROL VALVE COMP.	1	
11	81J-02382-00-00	CONTROL VALVE FIXING COLLAR	1	
12	81J-02383-00-00	CONTROL VALVE INLET PIPE	1	
13	A-4204-08160-00	CLAMP A16	3	
14	S-6000-06012-03	FLANGE BOLT 6×12	1	
15	S-6000-06014-03	FLANGE BOLT 6X14	2	
16	81J-02392-00-00	BREATHER HOSE	1	
17	81J-02384-00-00	TONGUE COVER	1	
18	81J-02385-00-00	TONGUE VALVE COMP.	1	
19	81J-0239100-00	SMALL AIR CLEANER BODY	1	
20	81J-02387-00-00	RETAINER	1	
21	81J-02388-00-00	BREATHER SPONGE	1	
22	81J-02389-00-00	SMALL AIR CLEANER COVER	1	
23	81J-02386-00-00	CONTROL VALVE HOLDER	1	
24	81J-02390-00-00	SMALL AIR CLEANER COVER ASSY.	1	
25	81J-02380-00-00	CONTROL VALUE ASSY.	1	

E6

CARBURETOR

GTR-150



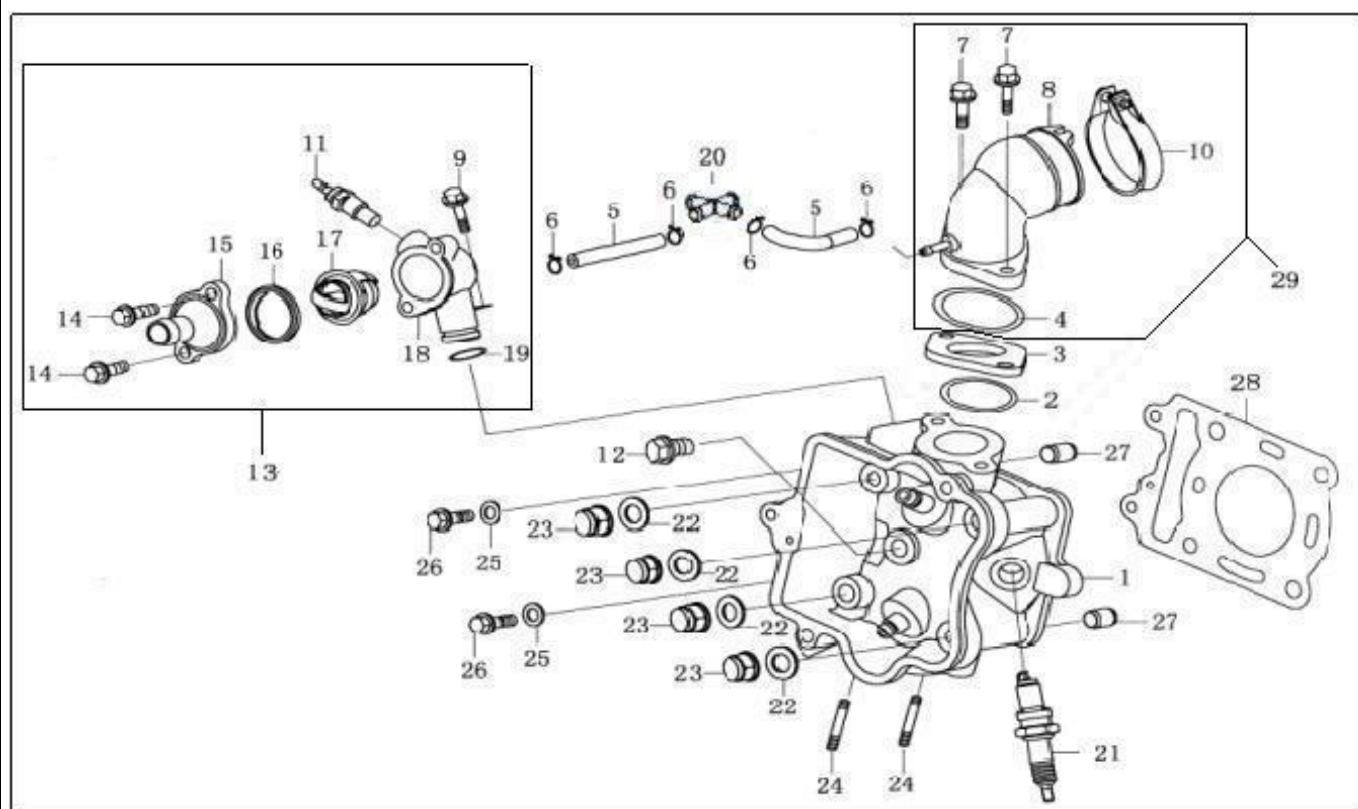
E6	<i>CARBURETOR</i>
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ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81H-09400-00-00	CARBURETOR ASSY.	1	

E7

CYLINDER HEAD

GTR-150



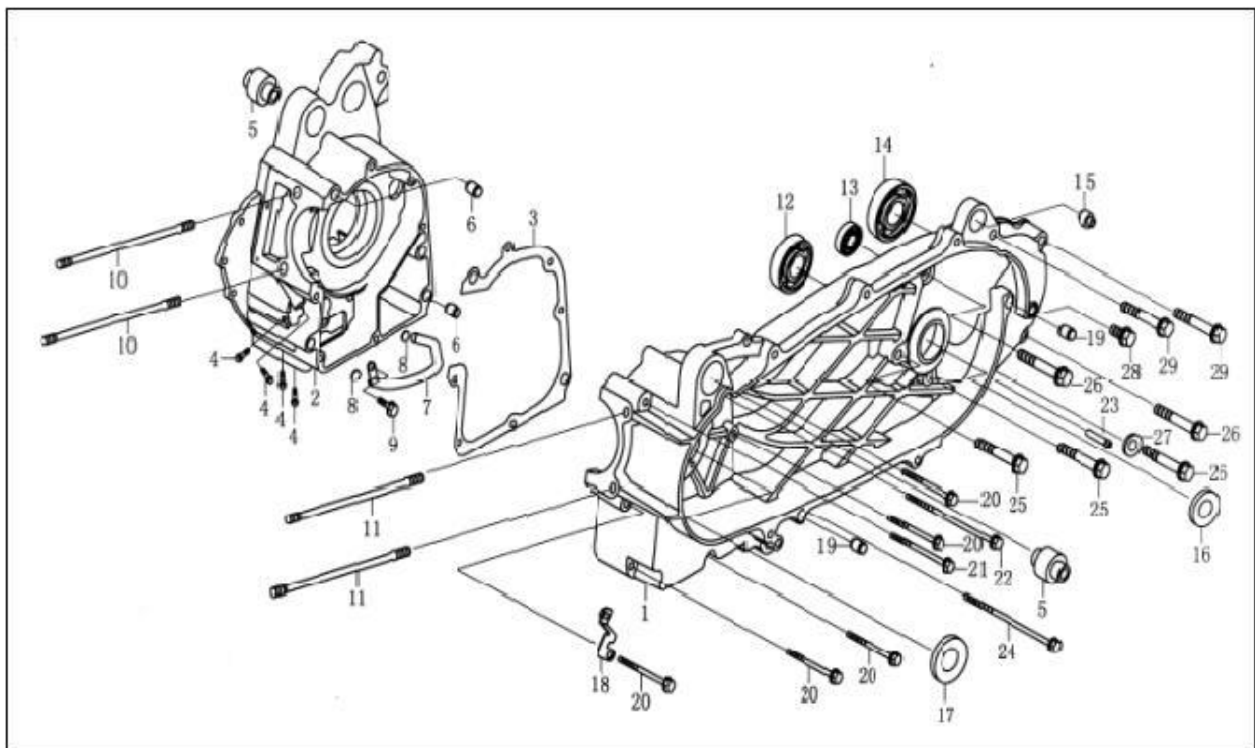
E7**CYLINDER HEAD**

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-02110-00-00	CYLINDER HEAD COMP.	1	
2	S-1301-20270-00	O-RING 27X2	1	
3	81J-08223-00-00	CARB. INSULATOR	1	
4	S-1301-28320-00	O-RING 28X32	1	
5	81J-02113-00-00	VACUUM TUBE COMP	2	
6	A-4202-06065-00	CLAMP A6.5	4	
7	S-6001-06028-01	FLANGE BOLT 6X28	2	
8	81J-09211-10-00	IN. PIPE COMP.	1	
9	S-6000-06018-03	FLANGE BOLT 6X18	1	
10	B23-42168-00-00	INTAKE CLAMP SET	1	
11	81J-02176-00-00	WATER TEMPERATURE TRANSDUCER	1	
12	S-6000-12010-03	FLANGE BOLT 12X10	1	
13	81J-02520-00-00	TEMPERATURE SENSOR ASSY.	1	
14	S-6000-06016-03	FLANGE BOLT 6X16	2	
15	81J-02529-00-00	THERMOSTAT LOWER CASE	1	
16	81J-02528-00-00	SEAL RING	1	
17	81J-02525-00-00	THERMOSTAT COMP.	1	
18	81J-02524-00-00	THERMOSTAT UPPER CASE	1	
19	S-1301-19148-00	O-RING 14.8X1.9	1	
20	81J-52383-00-00	VACUUM T JOINT 4 PIPE	1	
21	81J-23111-00-00	SPARK PLUG COMP. (NGK DPR7EA)	1	
22	S-4101-08175-25	WASHER 8X17X2 Cu	4	
23	S-4006-08000-03	CAP NUT M8	4	
24	S-2724-08410-00	STUD BOLT 8X40	2	
25	S-4101-06134-23	WASHER 6X12X1.5 Cr	2	
26	S-2500-06025-01	FLANGE BOLT 6×25	2	
27	S-4301-10140-00	DOWEL PIN 10X14	2	
28	81J-08111-00-00	CYL. HEAD GASKET	1	
29	81J-09200-10-00	IN. PIPE ASSY.	1	

E8

CRANK CASE

GTR-150



E8**CRANK CASE**

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-01201-00-00	L. CRANK CASE COMP.	1	
2	81J-01101-00-00	R. CRANK CASE COMP.	1	
3	81J-08201-00-00	CRANK CASE GASKET	1	
4	S-3501-05006-03	SCREW 5X6	4	
5	81J-01221-00-00	ENG. HANGER RUB. BUSH	2	
6	S-4301-10140-00	DOWEL PIN 10X14	2	
7	81J-01242-00-00	INNER OIL PIPE SET	1	
8	S-1301-17090-00	O-RING 9X1.7	2	
9	S-6000-06012-03	FLANGE BOLT 6X12	1	
10	81J-02422-00-00	STUD BOLT A	2	
11	81J-02423-00-00	STUD BOLT B	2	
12	S-6130-02214-70	OIL SEAL 22X50X14	1	
13	S-6120-06202-00	BALL BEARING 6202	1	
14	S-6120-06004-00	BALL BEARING 6004	1	
15	81J-01222-00-00	REAR CUSHION BUSH SET	1	
16	S-1201-22035-50	OIL SEAL 22X35X5	1	
17	S-1201-25040-80	OIL SEAL 25X40X8	1	
18	81J-01286-00-00	SMALL AIR CLEANER BRACKET COMP.	1	
19	S-4301-10160-00	DOWEL PIN 10X16	2	
20	S-6000-06060-03	FLANGE BOLT 6X60	5	
21	S-6000-06070-03	FLANGE BOLT 6X70	1	
22	S-6000-06100-03	FLANGE BOLT 6X100	1	
23	81J-01121-00-00	PIPE JOINT 6×30	1	
24	S-6000-06105-03	FLANGE BOLT 6X105	1	
25	S-6000-08050-03	FLANGE BOLT 8X50	2	
26	S-6000-08045-03	FLANGE BOLT 8X45	3	
27	S-4101-08143-23	WASHER 8X14X1	1	
28	S-2800-08020-23	DRAIN PLUG BOLT 8X20	1	
29	S-5701-08055-03	FLANGE BOLT 8X55	2	

E9	CAMSHAFT	GTR-150

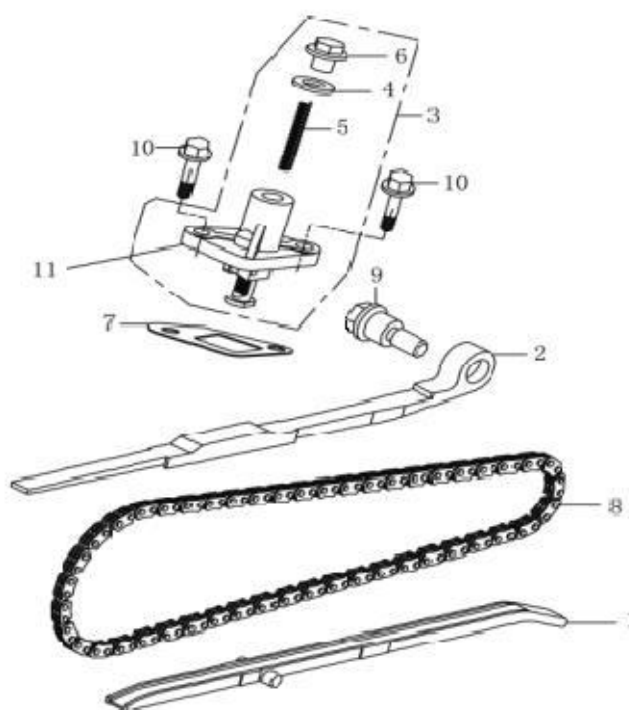
E9**CAMSHAFT**

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-03110-00-00	CAM SHAFT COMP.	1	
2	81J-04189-00-00	SPRING JOINT	1	
3	81J-04188-00-00	OIL PASSAGE JOINT	1	
4	81J-03113-00-00	SPROCKET	1	
5	S-4511-10010-00	CIRCLIP 10	2	
6	81J-03531-00-00	ROCKER ARM SHAFT	2	
7	S-4511-10042-00	CIRCLIP 42	1	
8	81J-03131-00-00	CAM SHAFT HOLDER	1	
9	81J-03500-00-00	VALUE ROCKER ARM ASSY	2	
10	S-4301-10140-00	DOWEL PIN 10X14	2	
11	S-6000-05008-02	FLANGE BOLT 5X8	2	
12	81J-03301-00-00	EX. VALVE	1	
13	81J-03411-00-00	VALVE STEM SEAL	2	
14	81J-03424-00-00	OUTER VALVE SPRING SEAT	2	
15	81J-03413-00-00	VALVE OUTER SPG.	2	
16	81J-03414-00-00	VALVE INNER SPG.	2	
17	81J-03421-00-00	VALVE SPG. RETAINER	2	
18	81J-03427-00-00	VALVE COTTER	4	
19	81J-03201-00-00	IN. VALVE	1	

E10

**CAM CHAIN
TENSIONER**

GTR-150



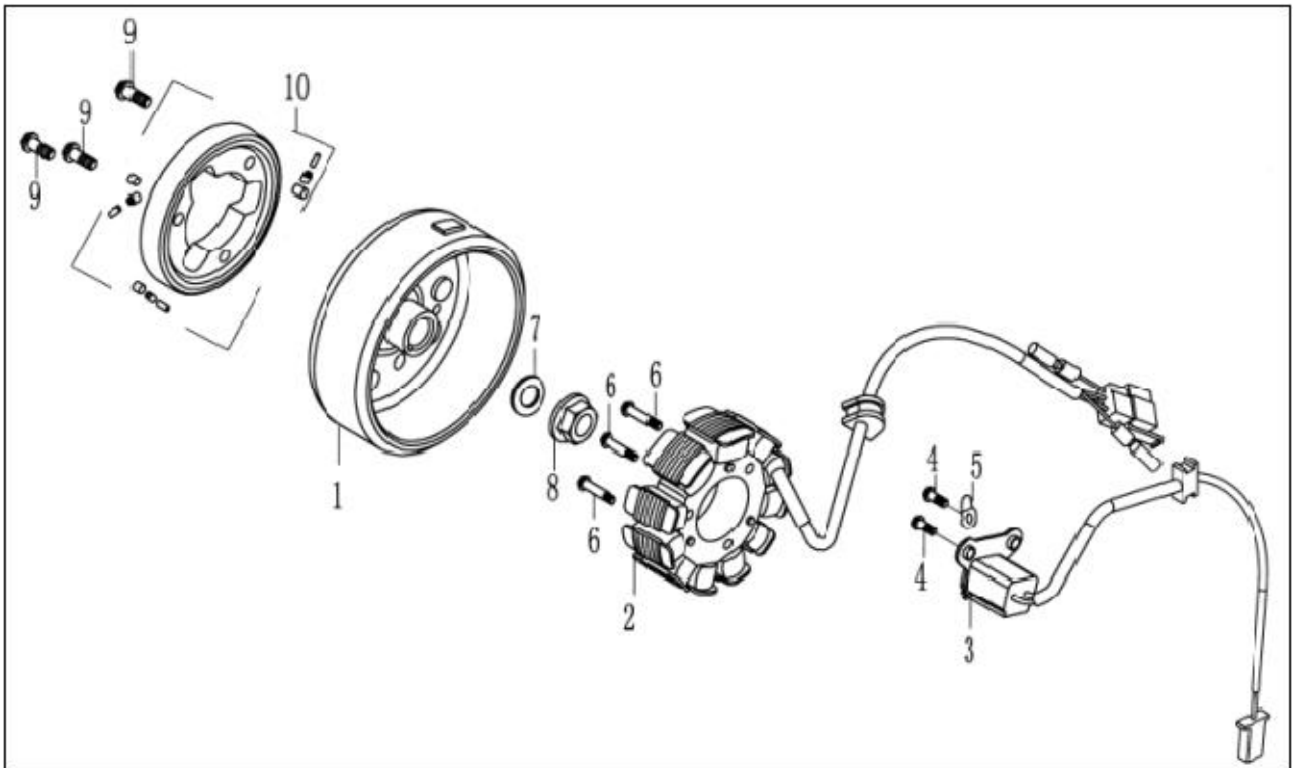
E10***CAM CHAIN / TENSIONER***

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-03814-00-00	CHAIN GUIDE	1	
2	81J-03811-00-00	CHAIN TENSIONER	1	
3	81J-03830-00-00	TENSIONER COMP.	1	
4	S-4101-08164-23	WASHER 8X16X1.5 Cr	1	
5	81J-03822-00-00	CAM CHAIN TENSIONER SPRING	1	
6	81J-03832-00-00	TENSIONER ADJUSTING BOLT	1	
7	81J-08224-00-00	TENSIONER LIFTER GASKET	1	
8	81J-03121-00-00	CAM CHAIN	1	
9	81J-03840-00-00	C.C. TENSIONER PIVOT	1	
10	S-6000-06018-03	FLANGE BOLT 6X18	2	
11	81J-03831-00-00	TENSIONER PIVOT	1	

E11

GENERATOR

GTR-150



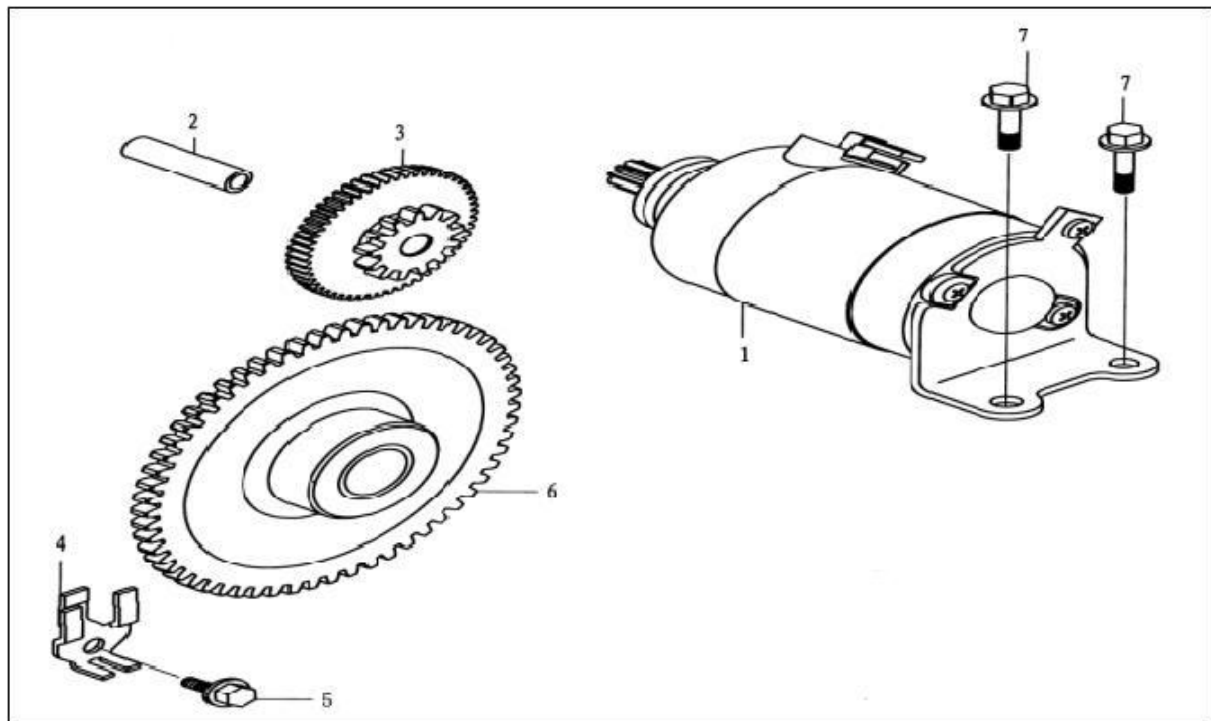
E11**GENERATOR**

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-21110-00-00	FLYWHEEL COMP.	1	
2	81J-21130-00-00	STARTOR COMP.	1	
3	81J-21137-00-00	PICK UP COIL	1	
4	S-6000-05016-01	FLANGE BOLT 5X16	2	
5	81J-21138-00-00	WIRE HOLDER	1	
6	S-6000-05030-03	FLANGE BOLT 5X30	3	
7	S-4101-14285-22	WASHER 14X28X2 Black-Zn	1	
8	S-4060-14000-01	FLANGE NUT M14	1	
9	S-6700-06012-02	SCREW 6X12	3	
10	81J-21139-00-00	OVERRIDING CLUTCH COMP.	1	

E12

STARTING MOTOR

GTR-150



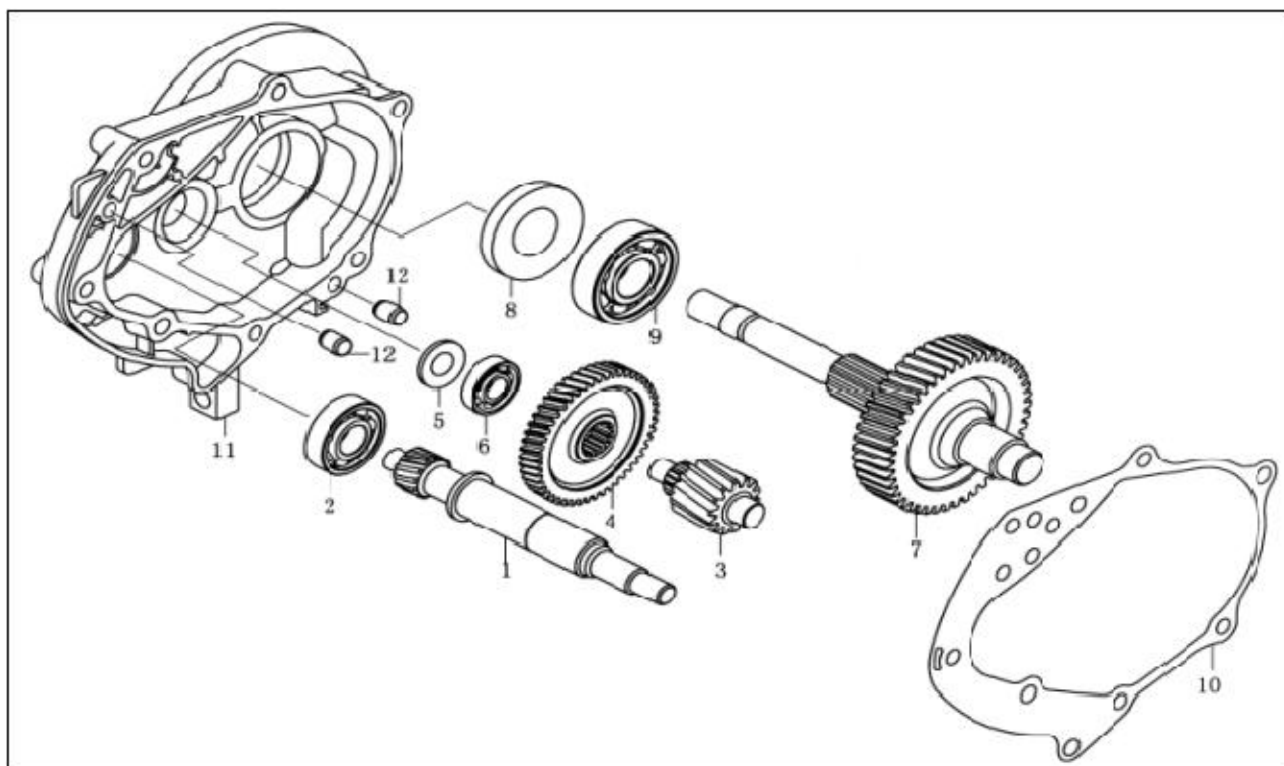
E12***STARTING MOTOR***

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-22201-00-00	ST. MOTOR COMP.	1	
2	81J-22321-00-00	ST. REDUCTION SHAFT GEAR	1	
3	81J-22311-00-00	ST. REDUCTION GEAR	1	
4	81J-22231-00-00	HOLDER	1	
5	S-6000-06012-03	FLANGE BOLT 6X12	1	
6	81J-22331-00-00	ST. IDLE GEAR	1	
7	S-6000-06016-03	FLANGE BOLT 6X16	2	

E13

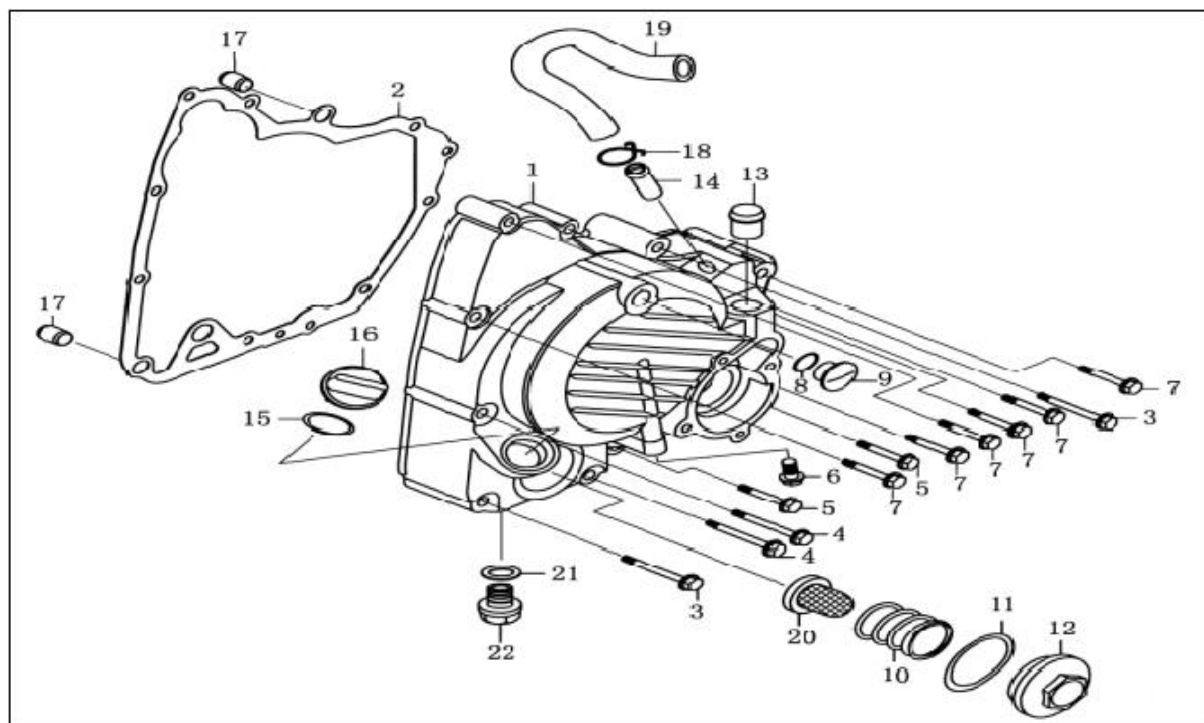
GEARBOX

GTR-150



E13**GEARBOX**

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-15111-00-00	DRIVE SHAFT	1	
2	S-6120-06301-10	BALL BEARING 6301	1	
3	81J-16111-00-00	COUNTER SHAFT	1	
4	81J-16112-00-00	COUNTER SHAFT GEAR	1	
5	S-4101-12143-23	ADJUSTING WASHER 12	1	
6	S-6120-06201-10	BEARING 6201	1	
7	81J-16170-00-00	FINAL SHAFT COMP.	1	
8	S-1201-34052-50	OIL SEAL 34×52×5	1	
9	S-6120-06205-10	BEARING 6205LLU	1	
10	81J-08203-00-00	GEARBOX GASKET	1	
11	81J-01501-00-00	GEARBOX	1	
12	S-4301-10140-00	DOWEL PIN 10X14	2	

E14**RIGHT CRANK CASE COVER****GTR-150**

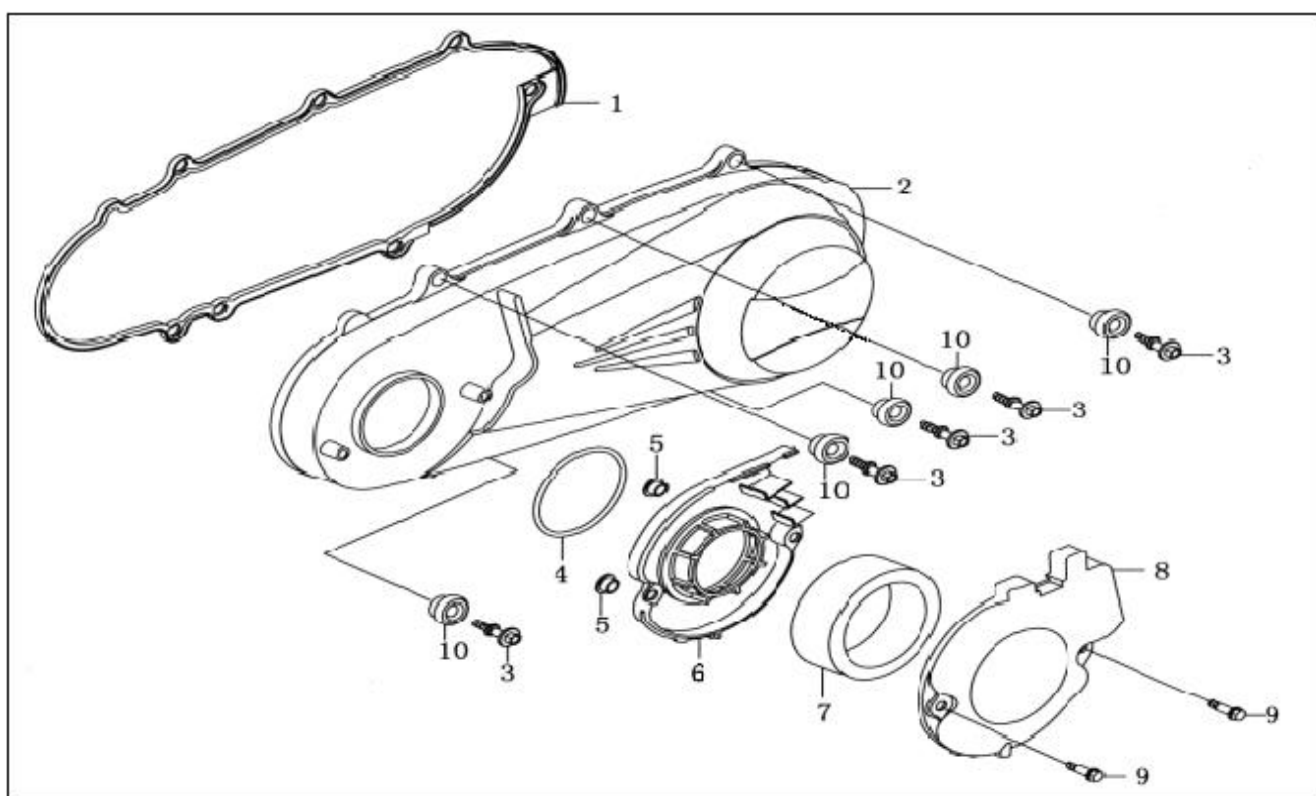
E14***RIGHT CRANK CASE COVER***

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-01401-00-00	R. CRANK CASE COVER	1	
2	81J-08231-00-00	R. CRANK CASE COVER GASKET	1	
3	S-6000-06060-03	FLANGE BOLT 6X60	2	
4	S-6000-06050-03	FLANGE BOLT 6X50	2	
5	S-6000-06035-03	FLANGE BOLT 6X35	2	
6	S-6000-05006-03	FLANGE BOLT 5X6	1	
7	S-6000-06040-03	FLANGE BOLT 6X40	6	
8	S-1301-27130-00	O-RING 13X2.7	1	
9	81J-01448-00-00	INSPECTION PLUG	1	
10	81J-05233-00-00	OIL FILTER SCREEN SPRING	1	
11	S-1301-30350-00	O-RING 35×3	1	
12	81J-05231-00-00	STRAINER COVER	1	
13	81J-01462-00-00	OUTLET PIPE JOINT	1	
14	81J-02315-00-00	BREATHER TUBE JOINT	1	
15	S-1301-30180-00	O-RING 18X3	1	
16	81J-05281-00-00	OIL LEVEL GAUGE	1	
17	S-4301-10140-00	DOWEL PIN 10X14	2	
18	S-4511-10125-00	HOSE CLIP	1	
19	81J-02314-00-00	BREATHER HOSE	1	
20	81J-05232-00-00	OIL FILTER SCREEN	1	
21	S-4101-12204-23	PLATE WASHER 12X20X2 Cu	1	
22	S-2800-12020-03	DRAIN PLUG BOLT 12MM	1	

E15

LEFT SIDE COVER

GTR-150



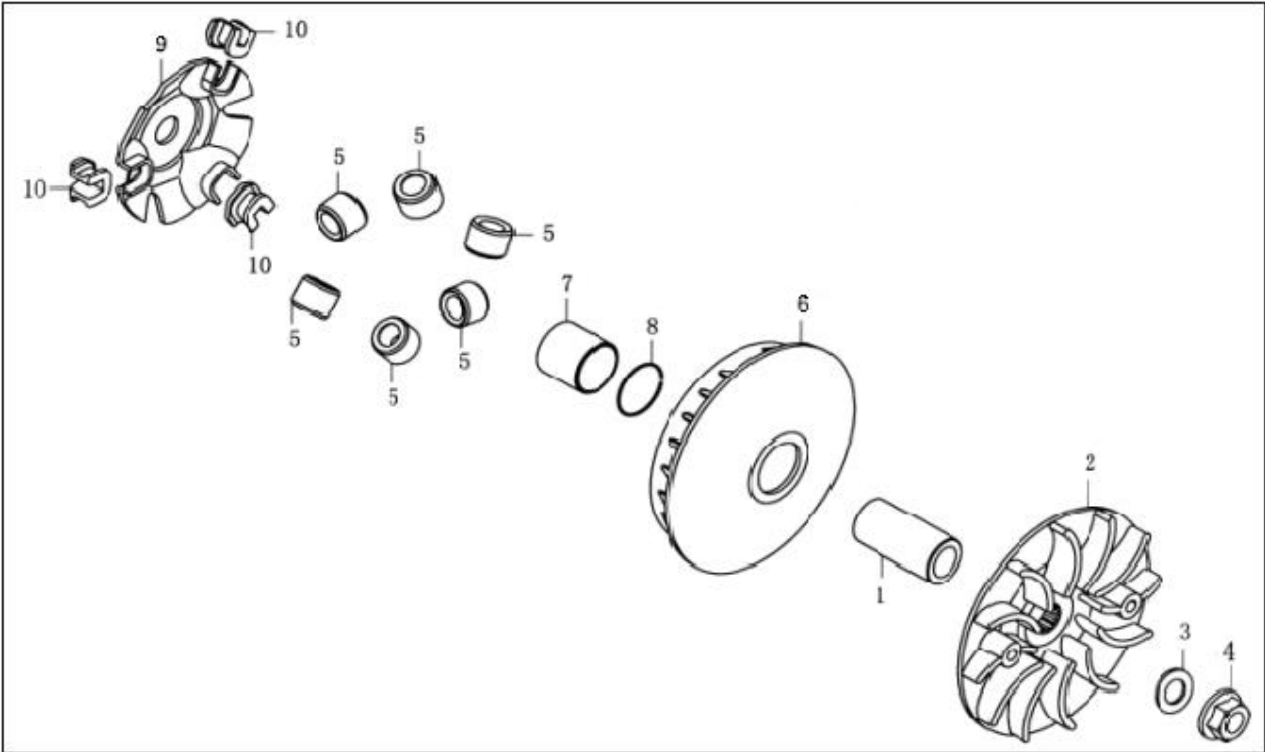
E15***LEFT SIDE COVER***

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-08241-00-00	L. COVER SEAL BAR	1	
2	81J-01301-00-00	L. CRANK CASE COVER	1	
3	81J-01382-00-00	LEFT SIDE COVER BOLT	5	
4	81J-01361-00-00	AIR INLET SEAL BAR	1	
5	81J-01362-00-00	SLEEVE	2	
6	82A-01363-00-00	AIR INLET PORT	1	
7	82A-01364-00-00	FILTER ELEMENT	1	
8	81J-01365-00-00	AIR INLET PORT COVER	1	
9	S-6000-06018-02	FLANGE BOLT 6X18	2	
10	81J-01372-00-00	DAMPER MOUMT	5	

E16

DRIVE FACE

GTR-150



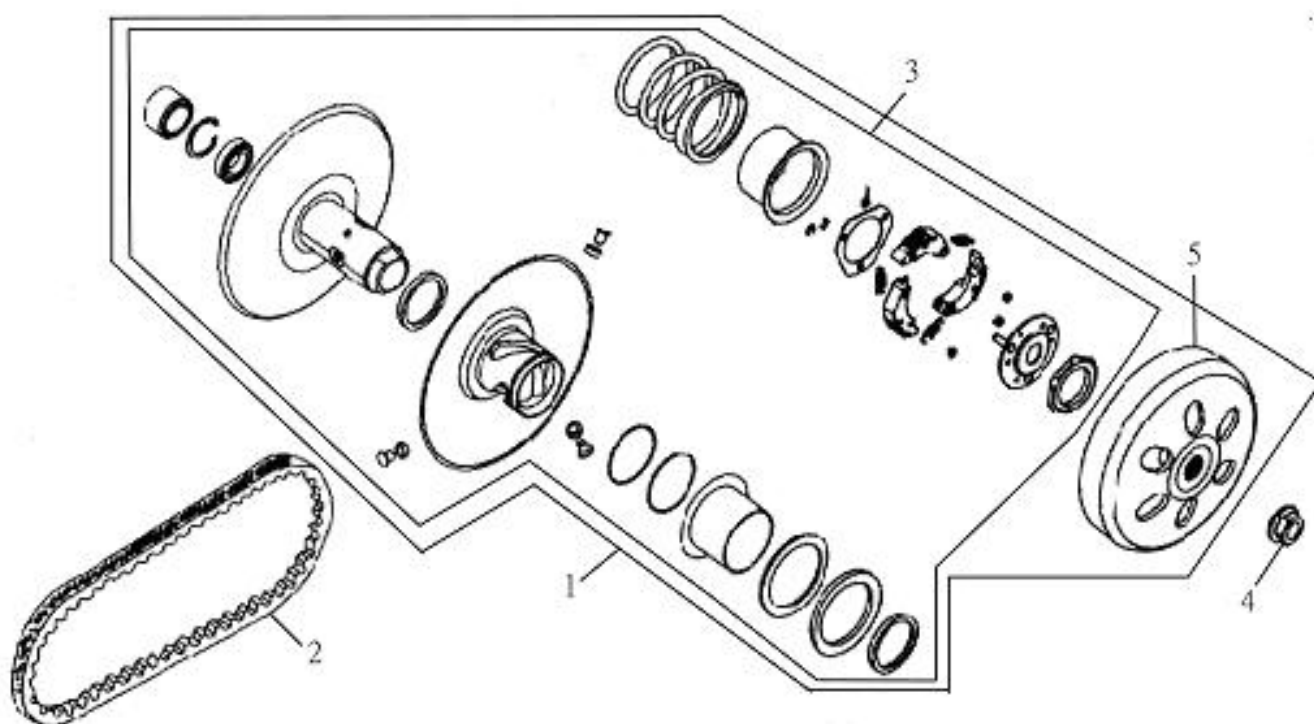
E16***DRIVE FACE***

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-12133-00-00	DRIVE FACE BOSS	1	
2	81J-12131-00-00	DRIVE FACE	1	
3	S-4101-14285-24	WASHER 14X28X2	1	
4	S-4050-14000-02	FLANGE NUT 14X1.5	1	
5	81J-12121-00-00	WEIGHT ROLLER COMP.	6	
6	82A-12111-00-00	MOVABLE DRIVE FACE COMP.	1	
7	81J-12112-00-00	BUSH	1	
8	81J-12113-00-00	CLAMP	1	
9	81J-12123-00-00	RAMP PLATE	1	
10	81J-12124-00-00	SLIDE PIECE	3	

E17

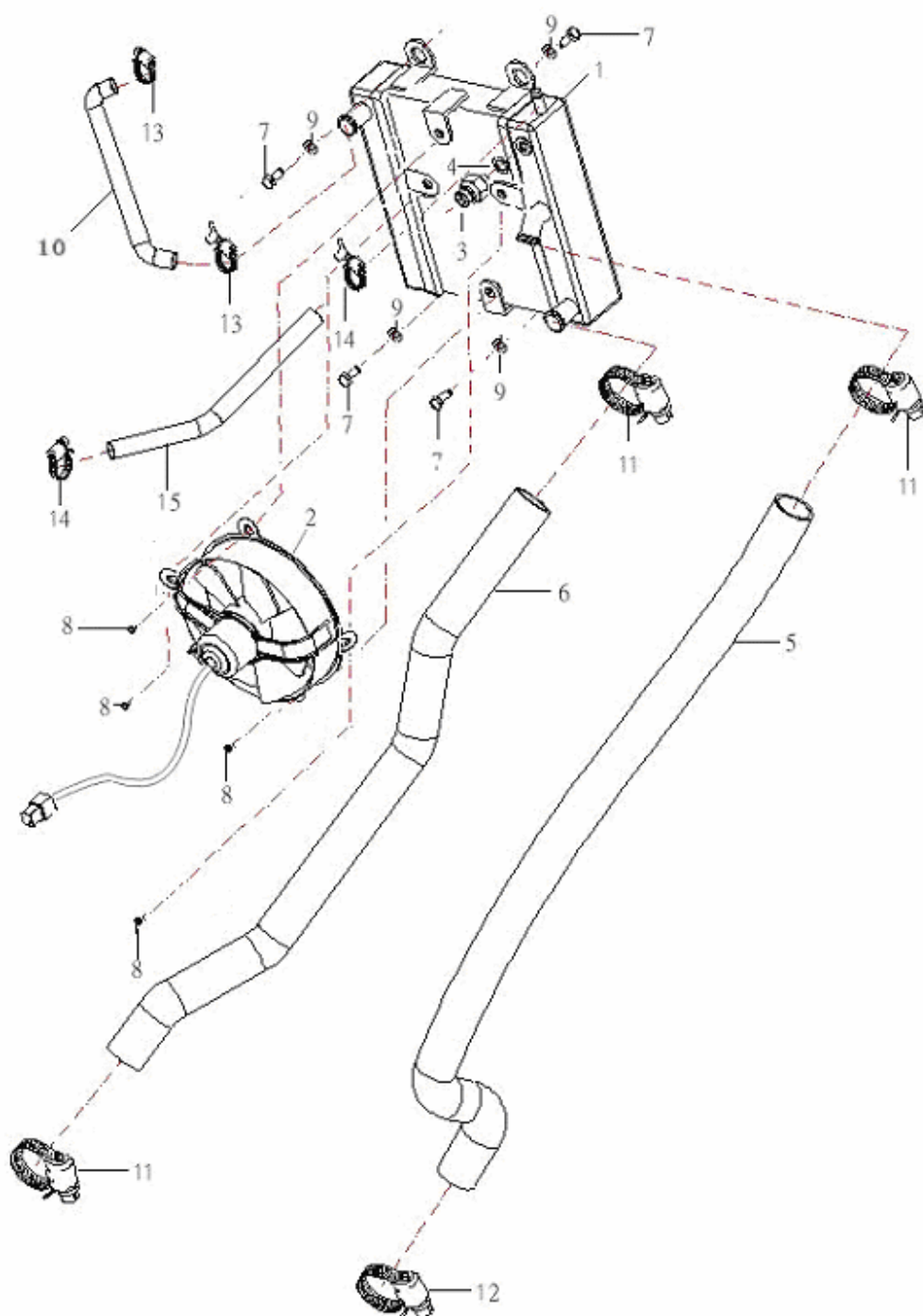
DRIVEN PULLEY

GTR-150



E17***DRIVEN PULLEY***

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-12400-00-00	DRIVEN PULLEY ASSY.	1	
2	81J-12211-00-00	DRIVE BELT	1	
3	81J-12401-00-00	DRIVEN PLATE ASSY.	1	
4	S-4060-12000-03	FLANGE NUT M12	1	
5	81J-12441-00-00	CLUTCH OUTER	1	

E18**RADIATOR COMP.****GTR-150**

E18***RADIATOR COMP.***

ITEM	PARTS NO.	DESCRIPTION	REQD. NO.	
			GTR-150	
1	81J-06500-10-00	COOLING SYSTEM	1	
2	81J-06540-10-00	RADIATOR COOLING FAN COMP.	1	
3	81J-06530-00-00	TEMPERATURE SWITCH	1	
4	S-4101-10204-25	PLATE WASHER 10.2 X20 X1.5	1	
5	81J-06512-00-00	WATER HOSES , 1	1	
6	81J-06513-00-00	WATER HOSES , 2	1	
7	S-5800-06025-02	FLANGE BOLT 6X25	4	
8	S-5800-06012-02	FLANGE BOLT 6X12	4	
9	S-4001-06193-00	PLATE WASHER 6X19X1	4	
10	B22-54013-00-00	RESERVE TANK CAP HOSES , 1	1	
11	64A-06524-00-00	CLAMP	3	
12	64A-06525-00-00	CLAMP	1	
13	B22-54016-00-00	CLAMP	2	
14	B22-54015-00-00	CLAMP	2	
15	B22-54014-00-00	RESERVE TANK CAP HOSES , 2	1	